

Date: Tuesday, 4/4/2006 1:27:29 PM  
User: Kim Johnston

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : QUICK RELEASE FASTENER
<b>Job Number</b> : 26497	
<b>Estimate Number</b> : 10131	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2372
<b>This Issue</b> : 4/4/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2372 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : <i>See comment below</i>	<b>Due Date</b> : 4/11/2006 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <i>RA 06.04.06</i>	
<b>Comment</b> : Est: C 06.06.06 Reformat; Updated Step 2 KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: *954*

*06/04/06 (20)*

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black ✓

2.0	25512901	Norco Quick Cam Seat Q/R
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**Comment:** Qty.: 1.0000 (s)/Unit Total : 20.0000 (s)  
QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive and Inspect for transit damage

*06/04/10 (20)*

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Inspect diimensions as per Dwg D2372

*06.04.11 (20)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: *5142*

*06.04.11 (20)*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 26/04/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 4/4/2006 1:27:30 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 26497

Part Number: D2372

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*DD 26/04/11* *(28)*

Job Completion



*U 26.04.12*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

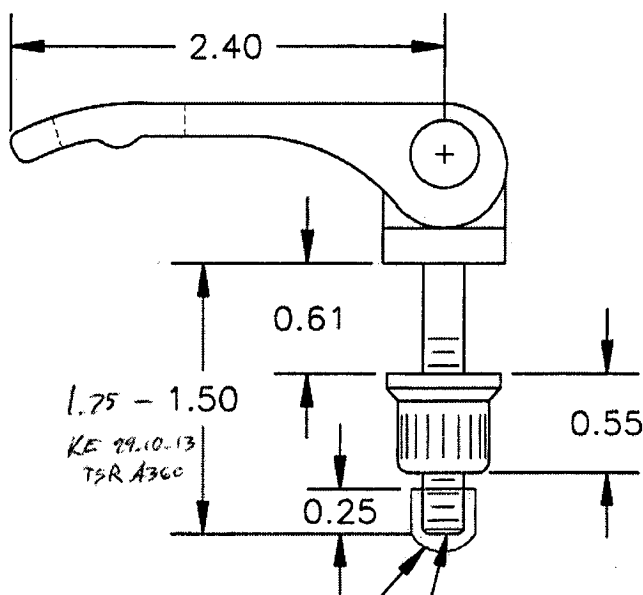
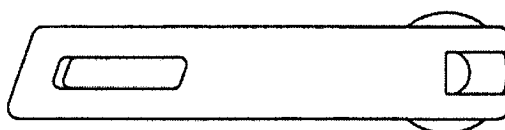
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	D2372	SHEET 1 OF 1
DATE 95:02:24	TITLE QUICK RELEASE		SCALE

RELEASED  
96 06 10



OPTIONAL { PLASTI-DIP END  
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *26497*



KUNSTADT SPORTS

462 HAZELDEAN ROAD  
KANATA, ONT. K2L 1V3  
TEL # (613) 831-2059  
GST: 135809325  
SPECIAL ORDER

STATION #: 01 DATE: Apr-07-2006 2:25 pm  
CUSTOMER #: 6329577  
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL  
LE  
SERVED BY: NICK INV# KAS00015

CODE DESCRIPTION

21149 BIKE PART  
20 3.50 70.00  
NORCO QUICK CAM SEAT Q/R BLACK  
255129-01  
SHIP FEDEX 15179324-0

VISA 80.50 SUBTOTAL 70.00  
GST 4.90  
PST 5.60  
TOTAL 80.50

SPECIAL ORDER # KAS00008  
S.ORDER COMPLETE

CHECK OUT OUR EXCITING LINE OF 2006 SKIS

\*\*\*\*\*  
\* IN-STORE CREDIT/EXCHANGE \*  
\* WITHIN 20 DAYS WITH RECEIPT \*  
\* FINAL SALE ON DISCOUNTED ITEMS \*  
\*\*\*\*\*

*[Handwritten signature]*  
A-01-11